

Quantum Series

Guide to Rotor Assembly

ROTOR HUB ASSEMBLY PROCEDURE
QB FRAMELESS MOTOR SERIES

MOTOR SERIES	NO. OF ROTOR SETS
1700, 2300, 3400	1
1701, 2301, 3401	2
1702, 2302, 3402	2
1703, 2303, 3403	3
1704, 2304, 3404	3

Quantum Series Rotor Assembly

This guide pertains to frameless versions of the Quantum Series of brushless motors. QB motors have a modular design which allows easy assembly of various length motors without custom parts. The rotors are indexed to one another with locating ridges and grooves to assure that the same polarity magnetic poles align rotor to rotor.